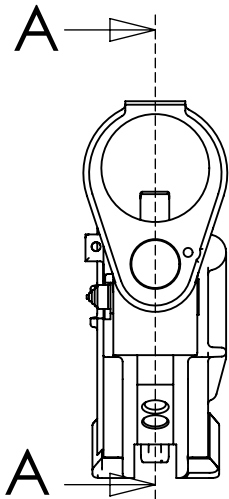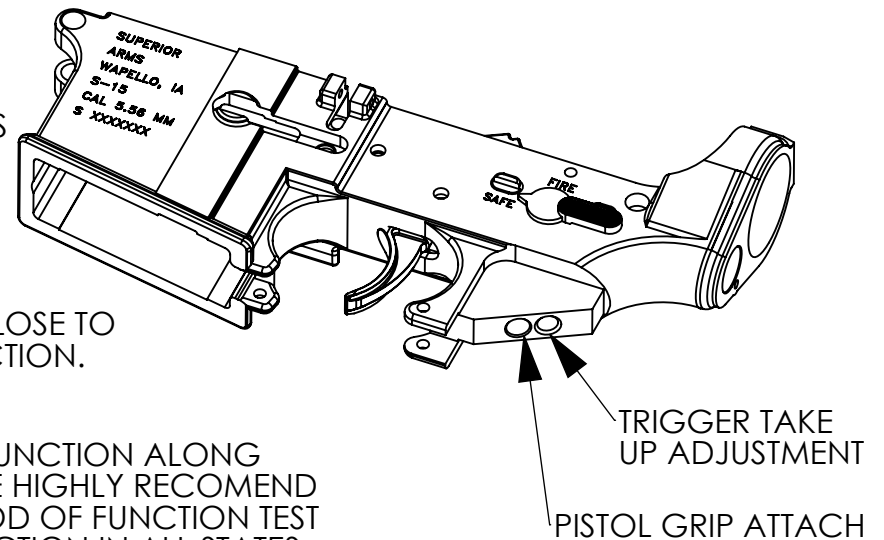SUPERIOR ARMS TRIGGER ADJUSTMENT INSTRUCTIONS
IT HAS BEEN OUR EXPERIENCE THAT SINGLE STAGE
GI TRGGERS VARY WIDELY IN PULL AND TAKEUP.  MANY
RESORT TO A TAKEUP SCREW DRILED IN THE CENTER OF
THE PISTOL GRIP BOLT.  WE INSTALLED THIS FEATURE TO ELIMINATE
THE NEED TO DRILL THE PISTOL GRIP BOLT WHILE ACHEIVING THE
SAME EFFECT. WE RECOMEND A COMPETENT RIFLESMITH MAKE THIS
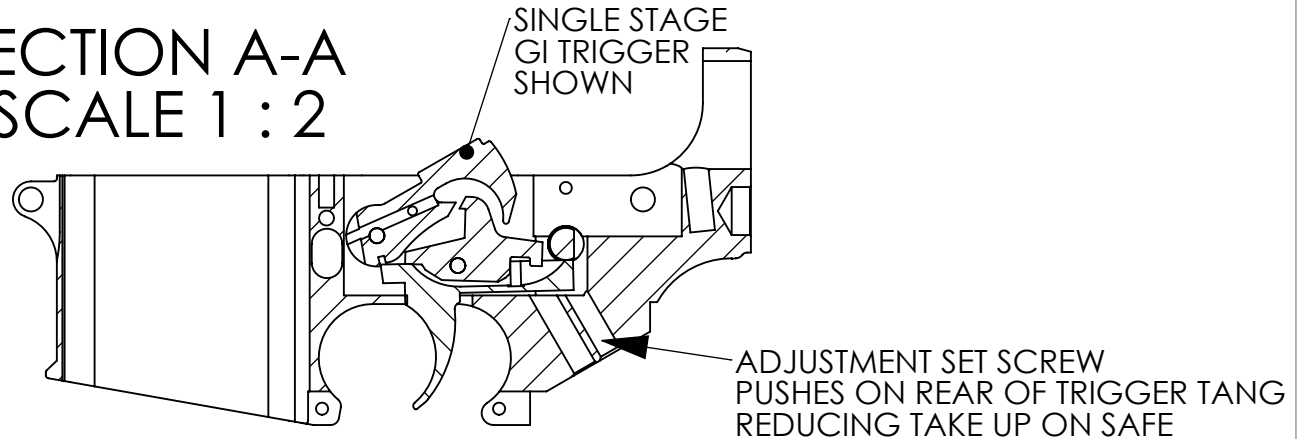ADJUSTMENT TO ENSURE WEAPON SAFETY.

ADJUSTMENT PROCEDURE:
1.    INSTALL TRIGGER AND HAMMER WITH SPRINGS
2.    SLIDE SAFETY SELECTOR INTO THE PART, BUT NOT DETENT
3.    INSTALL THE SET SCREW INTO THE REAR HOLE
4.    ADJUST SET SCREW  TO DESIRED POINT. WE LIKE TO GET AS CLOSE TO
      ZERO TAKEUP AS POSSIBLE WITHOUT AFFECTING SAFETY FUNCTION.
      A SMALL ADJUSTMENT MAKES A BIG DIFFERENCE.
5. INSTALL PISTOL GRIP AND SAFETY DETENT SPRING/BUFFER
6. THOROUGHLY CHECK FUNCTION, AND BE SURE DISCONNECT FUNCTION ALONG
      WITH PROPER TRIGGER LATCHING IS WORKING PROPERLY. WE HIGHLY RECOMEND
      THE LOAD 1 FIRE1 AND LOAD 2, FIRE 2, LOAD 5, FIRE 5 METHOD OF FUNCTION TEST
      UNDER FIRE AS WITH ALL TRIGGER WORK. VERIFY SAFETY FUNCTION IN ALL STATES

WARNING: NOT RECOMENDED FOR PERFORMANCE
LOW PULL WEIGHT AFTERMARKET TRIGGERS SUCH
AS JP, JARD, AND CHIP MC CORMICK.

SUPERIOR
ARMS
WAPELLO, IA
S-15
CAL 5.56 MM
S XXXXXXX

FIRE
SAFE

TRIGGER TAKE
UP ADJUSTMENT

PISTOL GRIP ATTACH

A

SECTION A-A
SCALE 1 : 2

A

SINGLE STAGE
GI TRIGGER
SHOWN

ADJUSTMENT SET SCREW
PUSHES ON REAR OF TRIGGER TANG
REDUCING TAKE UP ON SAFE

| | | NAME | DATE | SUPERIOR ARMS |
|---|---|---|---|---|
| | DRAWN | | | |
| | CHECKED | | | TRIGGER ADJUSTMENT |
| | ENG APPR. | | | SCREW INSTRUCTIONS |
| | MFG APPR. | | | AND ASSEMBLY S-15 |
| | Q.A. | | | |
| | COMMENTS: | | | |

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL±
ANGULAR: MACH±    BEND  ±
TWO PLACE DECIMAL    ±
THREE PLACE DECIMAL  ±

MATERIAL          --

FINISH          --

NEXT ASSY    USED ON

APPLICATION          DO  NOT  SCALE  DRAWING

SIZE  A    DWG. NO.    S-15-INST-1    REV. A

SCALE:1:5    WEIGHT:    SHEET 1 OF 1